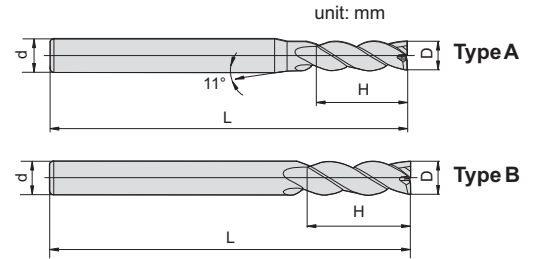


AF4C/Standard

Four-flute flat end milling cutter(with chamfer)



MG
0.5-0.6 μm
Coating RS
38° 41° Helix
4

h6

Standard length

Specification	D	d	H	L	Chamfer	Type
AF4C03008	3.0	4	8	50	0.08	A
AF4C04010	4.0	4	10	50	0.10	B
AF4C05013	5.0	6	13	50	0.10	A
AF4C06015	6.0	6	15	50	0.10	B
AF4C08020	8.0	8	20	60	0.15	B
AF4C08025-HL	8.0	10	25	60	0.15	B
AF4C10025	10.0	10	25	75	0.20	B
AF4C10030-HL	10.0	10	30	75	0.20	B
AF4C12030	12.0	12	30	75	0.25	B
AF4C12036-HL	12.0	12	36	75	0.25	B
AF4C14040	14.0	14	40	100	0.30	B
AF4C16045	16.0	16	45	100	0.30	B
AF4C18045	18.0	18	45	100	0.40	B
AF4C20045	20.0	20	45	100	0.40	B

Workpiece material						
P	M	K	N	S		H
Steel <40HRC	Stainless steel <40HRC	Cast iron <40HRC	Non-ferrous metal	Heat-resistant alloy <40HRC	Titanium alloy <40HRC	High hardness steel
●	●	●		●	●	

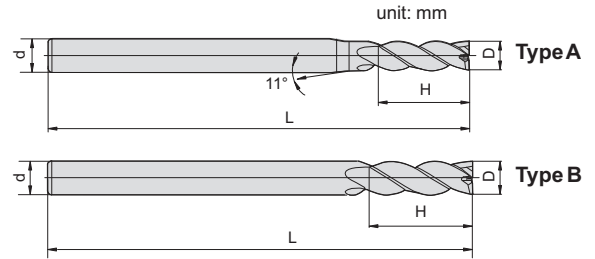
Application: ● Fitwell ○ Applicable

B

END MILLS

AF4C/Standard

Four-flute flat end milling cutter(with chamfer)



MG
0.5-0.6 μm
Coating RS
38° 41° Helix
4

h6

Extended

Specification	D	d	H	L	Chamfer	Type
AF4C03012-L1	3.0	4	12	75	0.08	A
AF4C04016-L1	4.0	4	16	75	0.10	B
AF4C05020-L1	5.0	6	20	75	0.10	A
AF4C05025-L2	5.0	6	25	100	0.10	A
AF4C06025-L1	6.0	6	25	75	0.10	B
AF4C06030-L2	6.0	6	30	100	0.10	B
AF4C08025-L1	8.0	8	25	75	0.15	B
AF4C08035-L2	8.0	8	35	100	0.15	B
AF4C10040-L2	10.0	10	40	100	0.20	B
AF4C12045-L2	12.0	12	45	100	0.25	B
AF4C14070-L3	14.0	14	70	150	0.30	B
AF4C16075-L3	16.0	16	75	150	0.30	B
AF4C18075-L3	18.0	18	75	150	0.40	B
AF4C20075-L3	20.0	20	75	150	0.40	B

Workpiece material						
P	M	K	N	S		H
Steel <40HRC	Stainless steel <40HRC	Cast iron <40HRC	Non-ferrous metal	Heat-resistant alloy <40HRC	Titanium alloy <40HRC	High hardness steel
●	●	●		●	●	

Application: ● Fitwell ○ Applicable

B

END MILLS

B6