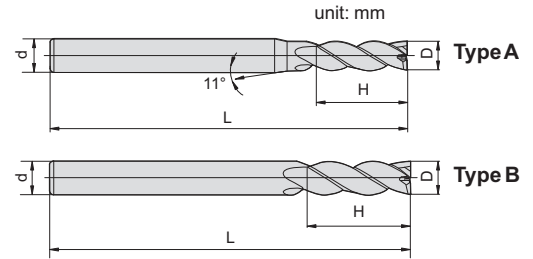


CM4E/Standard
Flat end milling cutter



MG
0.5-0.6 μm
Coating RS
45° Helix
4

h6

Standard length

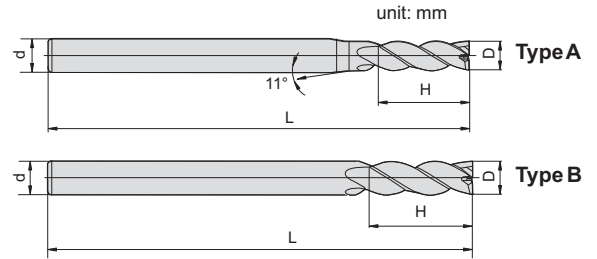
Specification	D	d	H	L	Chamfer	Type
CM4E01003	1.0	4	3	50	0	A
CM4E01504	1.5	4	4	50	0	A
CM4E02006	2.0	4	6	50	0	A
CM4E02508	2.5	4	8	50	0	A
CM4E03008	3.0	4	8	50	0	A
CM4E03510	3.5	4	10	50	0	A
CM4E04011	4.0	4	11	50	0	B
CM4E04511	4.5	6	11	50	0	A
CM4E05013	5.0	6	13	50	0	A
CM4E06016	6.0	6	16	50	0	B
CM4E08020	8.0	8	20	60	0	B
CM4E10025	10.0	10	25	75	0	B
CM4E12030	12.0	12	30	75	0	B
CM4E14040	14.0	14	40	100	0	B
CM4E16045	16.0	16	45	100	0	B
CM4E18045	18.0	18	45	100	0	B
CM4E20045	20.0	20	45	100	0	B

Workpiece material						
P	M	K	N	S		H
Steel <40HRC	Stainless steel <40HRC	Cast iron <40HRC	Non-ferrous metal	Heat-resistant alloy <40HRC	Titanium alloy <40HRC	High hardness steel
○	●	○		○	○	

Application: ● Fitwell ○ Applicable

B
END MILLS

CM4E/Standard
Flat end milling cutter



MG
0.5-0.6 μm
Coating RS
45° Helix
4

h6

Extended

Specification	D	d	H	L	Chamfer	Type
CM4E03012-L1	3.0	4	12	75	0	A
CM4E03015-L2	3.0	4	15	100	0	A
CM4E04016-L1	4.0	4	16	75	0	B
CM4E04020-L2	4.0	4	20	100	0	B
CM4E05020-L1	5.0	6	20	75	0	A
CM4E05025-L2	5.0	6	25	100	0	A
CM4E06025-L1	6.0	6	25	75	0	B
CM4E06030-L2	6.0	6	30	100	0	B
CM4E08030-L1	8.0	8	30	75	0	B
CM4E08035-L2	8.0	8	35	100	0	B
CM4E10040-L2	10.0	10	40	100	0	B
CM4E12045-L2	12.0	12	45	100	0	B
CM4E14070-L3	14.0	14	70	150	0	B
CM4E16075-L3	16.0	16	75	150	0	B
CM4E18075-L3	18.0	18	75	150	0	B
CM4E20075-L3	20.0	20	75	150	0	B

Workpiece material						
P	M	K	N	S		H
Steel <40HRC	Stainless steel <40HRC	Cast iron <40HRC	Non-ferrous metal	Heat-resistant alloy <40HRC	Titanium alloy <40HRC	High hardness steel
○	●	○		○	○	

Application: ● Fitwell ○ Applicable

B

END MILLS