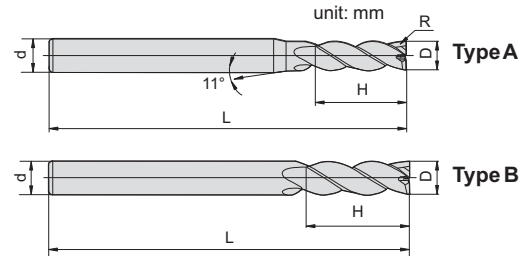


**CM4R/Standard**  
Arc end mill



MG
0.5-0.6 μm
Coating RS
38° 41° Helix
4
h6

**Standard length**

Specification	D	R	d	H	L	Type
CM4R0401002	4.0	0.2	4	10	50	B
CM4R0401005	4.0	0.5	4	10	50	B
CM4R0401010	4.0	1.0	4	10	50	B
CM4R0501302	5.0	0.2	6	13	50	A
CM4R0501305	5.0	0.5	6	13	50	A
CM4R0501310	5.0	1.0	6	13	50	B
CM4R0601502	6.0	0.2	6	15	50	B
CM4R0601505	6.0	0.5	6	15	50	B
CM4R0601010	6.0	1.0	6	15	50	B
CM4R0802002	8.0	0.2	8	20	60	B
CM4R0802005	8.0	0.5	8	20	60	B
CM4R0802010	8.0	1.0	8	20	60	B

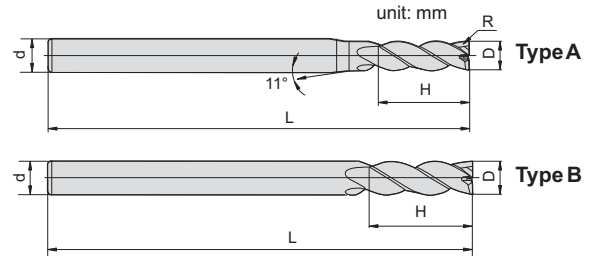
Specification	D	R	d	H	L	Type
CM4R1002502	10.0	0.2	10	25	75	B
CM4R1002505	10.0	0.5	10	25	75	B
CM4R1002510	10.0	1.0	10	25	75	B
CM4R1002520	10.0	2.0	10	25	75	B
CM4R1203002	12.0	0.2	12	30	75	B
CM4R1203005	12.0	0.5	12	30	75	B
CM4R1203010	12.0	1.0	12	30	75	B
CM4R1203020	12.0	2.0	12	30	75	B
CM4R1604005	16.0	0.5	16	40	100	B
CM4R1604010	16.0	1.0	16	40	100	B
CM4R1604020	16.0	2.0	16	40	100	B

Workpiece material						
P	M	K	N	S		H
Steel <40HRC	Stainless steel <40HRC	Cast iron <40HRC	Non-ferrous metal	Heat-resistant alloy <40HRC	Titanium alloy <40HRC	High hardness steel
○	●	○		○	○	

Application: ● Fit well ○ Applicable

**B**  
**END MILLS**

**CM4R/Standard**  
Arc end mill



MG
0.5-0.6  $\mu\text{m}$ 
Coating RS
38° 41° Helix
4


h6

Extended

Specification	D	R	d	H	L	Type
CM4R0401205-L1	4.0	0.5	4	12	75	B
CM4R0401210-L1	4.0	1.0	4	12	75	B
CM4R0602005-L1	6.0	0.5	6	20	75	B
CM4R0602010-L1	6.0	1.0	6	20	75	B
CM4R0602505-L2	6.0	0.5	6	25	100	B
CM4R0602510-L2	6.0	1.0	6	25	100	B
CM4R0802505-L1	8.0	0.5	8	25	75	B
CM4R0802510-L1	8.0	1.0	8	25	75	B
CM4R0802505-L2	8.0	0.5	8	25	100	B
CM4R0802510-L2	8.0	1.0	8	25	100	B
CM4R1003005-L2	10.0	0.5	10	30	100	B
CM4R1003010-L2	10.0	1.0	10	30	100	B
CM4R1203505-L2	12.0	0.5	12	35	100	B
CM4R1203510-L2	12.0	1.0	12	35	100	B
CM4R1607005-L3	16.0	0.5	16	70	150	B
CM4R1607010-L3	16.0	1.0	16	70	150	B

Workpiece material						
P	M	K	N	S		H
Steel <40HRC	Stainless steel <40HRC	Cast iron <40HRC	Non-ferrous metal	Heat-resistant alloy <40HRC	Titanium alloy <40HRC	High hardness steel
○	●	○		○	○	

Application: ● Fitwell ○ Applicable

B

END MILLS