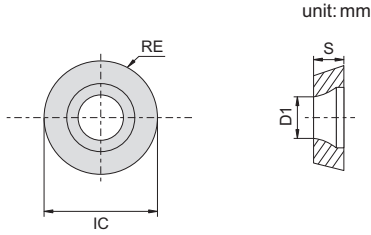


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RP
Milling Inserts

MILLING INSERTS



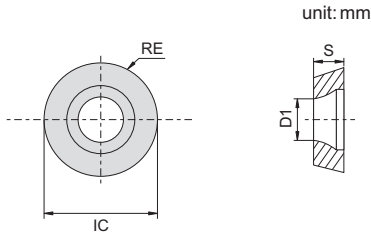
Application: ● Fit well ○ Applicable

Workpiece material	P	Steel	●
	M	Stainless steel	○
	K	Cast iron	○
	N	Non-ferrous metal	
	S	Heat-resistant alloy; Titanium alloy	
	H	High hardness steel	

Shape	Specification	Insert grade	IC	S	RE	D1	Coated	Cutting conditions	Excellent
MO-M 	RPMT08T2MO-M	CC4020	8	2.78	4	2.9	√	●	★
	RPMT1003MO-M		10	3.18	5	4.4	√	●	★
	RPMT1204MO-M		12	4.76	6	4.4	√	●	★
MO-P 	RPMT08T2MO-P		8	2.78	4	2.9	√	●	★
	RPMT10T3MO-P		10	3.97	5	4.4	√	●	★
	RPMT1204MO-P		12	4.76	6	4.4	√	●	★
MO 	RPMW1003MO		10	3.18	5	4.4	√	●	★
	RPMW1024MO		12	4.76	6	4.4	√	●	★

- Note: ● Stable(Continuous / Finish)
 ● Average(Medium / Finish / Rough)
 ✘ Tough(Interrupted / Rough)
 ★ Excellent ☆ Good

RP
Milling Inserts



Application: ● Fit well ○ Applicable

Workpiece material	P	Steel	●
	M	Stainless steel	○
	K	Cast iron	○
	N	Non-ferrous metal	
	S	Heat-resistant alloy; Titanium alloy	
	H	High hardness steel	

Shape	Specification	Insert grade	IC	S	RE	D1	Coated	Cutting conditions	Excellent
MO-M 	RPMT08T2MO-M	CC4120	8	2.78	4	2.9	√	●	★
	RPMT10T3MO-M		10	3.97	5	4.4	√	●	★
	RPMT1204MO-M		12	4.76	6	4.4	√	●	★
MO 	RPMW1003MO		10	3.18	5	4.4	√	●	★
	RPMW10T3MO		10	3.97	5	4.4	√	●	★
	RPMW1204MO		12	4.76	6	4.4	√	●	★

- Note: ● Stable(Continuous/Finish)
 ● Average(Medium/Finish/Rough)
 ✘ Tough(Interrupted/Rough)
 ★ Excellent ☆ Good

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MILLING INSERTS